Microstructure and dielectric relaxation of BT and ST doped Ba(Fe$_{0.5}$Nb$_{0.5}$)O$_3$ ceramics for sensor applications

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ABSTRACT

Recently a new wave of interest has risen on complex perovskite structure due to their wide use in fabrication of multilayer ceramic capacitors, electrostrictive actuators, and electromechanical transducers. The polycrystalline ceramics of Ba(Fe$_{0.5}$Nb$_{0.5}$)O$_3$ (BFN) and its solid solutions 0.89Ba(Fe$_{0.9}$Nb$_{0.1}$O$_3$.11BaTiO$_3$ (BFN-BT11) and 0.89Ba(Fe$_{0.9}$Nb$_{0.1}$O$_3$.0.11SrTiO$_3$ (BFN-ST11) were fabricated by a solid-state reaction Method. Processing parameters such as calcination temperature, sintering temperature and sintering durations were optimized to get best dielectric properties. It was found that the above ceramics sintered at 1250°C for 6 hours exhibited maximum density and uniform microstructure. X-ray diffraction studies of the compound showed the formation of single-phase monoclinic crystal structure at room temperature. Surface morphology of the compounds was studied by Scanning electron microscope (SEM). The effects of BaTiO$_3$ and SrTiO$_3$ substitution on the structure and on the electrical and ferroelectric properties of Ba(Fe$_{0.5}$Nb$_{0.5}$)O$_3$ samples have been studied by performing x-ray diffraction and dielectric measurements. The electrical properties of the samples were investigated in a frequency range of 100 Hz - 1 MHz and temperature range of 30-350 °C using complex impedance spectroscopic technique. The frequency-dependent electrical data are also analyzed in the framework of conductivity and impedance formalisms. Copyright © 2012 VBRI Press.

Keywords: Perovskite oxides; dielectric constant; electrical properties; scanning electron micrographs.

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Introduction

A sudden change in polarization with respect to electric field is known as spontaneous polarization. The material which has spontaneous polarization \( (P_s) \) and reverses it by the application of electric field is called as ferroelectric materials. The ferroelectricity was first discovered by Valasek in Rochelle salt \( (\text{KNaC}_4\text{H}_4\text{O}_6\cdot4\text{H}_2\text{O}) \) in 1921. Later on a large number of ferroelectrics like \( \text{BaTiO}_3, \text{K}_2\text{H}_2\text{PO}_4, \text{PbNb}_2\text{O}_6, \text{KNbO}_3, \text{PbTiO}_3 \) etc. have been discovered. Ferroelectrics are the key materials in microelectronics. Their excellent dielectric properties make them suitable for electric components such as tunable capacitors and memory cells.

A large number of perovskite materials exhibit a ferroelectric behavior depending on the composition; these materials can be divided in two classes: classical ferroelectrics or relaxor ferroelectrics. Classical ferroelectrics are characterized by square hysteresis loop, large coercive fields, large remnant polarization \( (P_r) \) and spontaneous polarization \( (P_s) \). Polarization vanishes at transition temperature \( (T_c) \). The vanishing is continuous for second order transition while discontinuous for the first order transition. The transition from paraelectric to ferroelectric state is sharp in the dielectric response. The temperature dependence of \( \varepsilon_r \) obeys Curie-Weiss law just above \( T_c \) and thermal hysteresis is observed in the dielectric response, whereas relaxor ferroelectrics are characterized by slim hysteresis loop, small coercive fields, small remnant polarization \( (P_r) \) and spontaneous polarization \( (P_s) \). Polarization does not vanish at transition temperature but vanishes at higher temperature called Burns temperature, \( T_b \). Relaxor ferroelectrics are characterized by diffused phase transition. The dielectric permittivity of the relaxors attains a maximum value at the temperature \( T_{\text{max}} \) for particular frequency. As the frequency increases, \( T_{\text{max}} \) increases to higher temperature. The temperature dependence of \( \varepsilon_r \) does obey Curie-Weiss law just above \( T_{\text{max}} \) but obeys beyond \( T_b \) \( (T_c>T_{\text{max}}) \) [11]. Relaxor materials are of great interest both for device applications and in the fundamental understanding of ferroelectric systems [2, 3]. The relaxor ferroelectric materials exhibit a large range of interesting properties related to their complex order/disorder nanostructures. The main characteristic of this material group is the extraordinary large, diffuse and frequency dispersive maximum in the temperature \( (T_m) \) dependence of dielectric permittivity \( (\varepsilon_m) \). This typical phenomenon is caused by the presence of polar nanoregions \( (\text{PNR}) \) into the structure [4].

The alternating current impedance spectroscopy \( (\text{ACIS}) \) is a very convenient and powerful experimental technique that enables us to correlate the electrical properties of a material with its microstructure, and also helps to analyze and separate the contributions, from various components \( (\text{i.e., through grains, grain boundary, interfaces, etc.}) \) of polycrystalline materials in the wide frequency range. ACIS allows the measurement of capacitance \( (C) \) and the loss tangent \( (\tan \delta) \) or real and imaginary impedance over a wide frequency range. From the measured \( C \) and \( \tan \delta \), four complex dielectric functions can be computed impedance \( (Z) \), permittivity \( (\varepsilon) \), electric modulus \( (M) \) and admittance \( (Y) \) to explain the dielectric behavior and electrical conductivity of a wide range of materials. If the current \( I \) and voltage \( V \) are considered to have a time variation of \( e^{iwt} \) the quantity \( V/I \) is a complex number with no time dependence and is called the complex impedance \( Z' \), the real part \( (Z) \) may be interpreted as resistance and the imaginary part \( (Z'') \) may be interpreted as capacitance with-

\[
Z^{-1} = \frac{1}{R} + j\omega C \quad \text{where} \quad j = \sqrt{-1}.
\]

\( C \) is the capacitance and \( \omega \) is the angular frequency of the ac field [5]. Impedance analysis basically involves the display of the impedance data in different formalism and provides us the maximum possible information about the materials. The display of impedance data in the complex plane plot appears in the form of a succession of semicircles attributed to relaxation phenomena with different time constants due to the contribution of grain \( (\text{bulk}) \), grain boundary and interface/polarization in a polycrystalline material. Hence, the contributions to the overall electrical property by various components in the material are separated out easily.

Complex perovskite oxides are very promising for electroceramic applications and many researchers have shown considerable interest in the dielectric properties of these compounds. Materials having a diffuse phase transition \( (\text{relaxors}) \) have attracted the most attention due to their broad maximum in the temperature dependence of their dielectric constant [6, 7].

Perovskite type complex ceramics with general formula \( \text{A(B}_2\text{O}_3 \text{)g} \) exhibiting high dielectric constant \( (\varepsilon>10^3) \) are of enormous importance to the electronic and/or microelectronic industries due to their wide applications as industrial capacitors, sensors, actuators, memory devices, power transmission devices, high energy storage devices, etc. It is observed from the literature that a complex perovskite oxides such as \( \text{Ba(Fe}_{12/3}\text{Nb}_{1/3})\text{O}_3 \) [8-15], \( \text{Ba(Al}_{12/15}\text{Nb}_{1/3})\text{O}_3 \) [16, 17], \( \text{Ba(Al}_{12/15}\text{Nb}_{1/3})\text{O}_3 \) [18, 19], etc., exhibit a relaxor behavior by showing very attractive dielectric and electric properties over a wide range of temperatures.

The high value of dielectric constant over a very wide range of temperature interval is due to disorder in the distribution of B-site ions in the perovskite unit cell. Various relaxation processes seem to coexist in real perovskite crystals or ceramics, which contain number of different energy barriers due to point defects appearing during technological process. Therefore, the departure of the response from the ideal Debye model in the solid-state samples, resulting from the interaction between the dipoles, cannot be disregarded [20, 21].

\( \text{BaTiO}_3 \) and \( \text{SrTiO}_3 \) based dielectrics are more focused in research field, due to its not detrimental to the environment both in synthesis and its application. The compositions of the majority dielectric materials used for ceramic capacitors are based on barium/strontium titanate [22-24]. In the present work, BFN and its solid solution \( \text{BFN-BT11} \) and \( \text{BFN-ST11} \) was fabricated by a solid-state reaction method and their dielectric characteristics are evaluated in broad temperature and frequency ranges.
Experimental

Ceramic powders of Ba(Fe₈₋ₓSₘₓ)O₃ (BFN) and its solid solutions 0.89Ba(Fe₈₋ₓSₘₓ)O₃-0.11BaTiO₃ (BFN-BT11) and 0.89Ba(Fe₈₋ₓSₘₓ)O₃-0.11SrTiO₃ (BFN-ST11) were fabricated by a high temperature solid-state reaction technique using carbonates and oxides; BaCO₃ (high-purity ≥99%, M/S-Merck Pvt. Ltd.), SrCO₃ (high-purity ≥98%, M/S-Loba Chemie Pvt. Ltd.), Fe₂O₃, Nb₂O₅ (high-purity ≥98%, M/S-Loba Chemie Pvt. Ltd.) and TiO₂ (high-purity ≥99%, M/S-Merck Pvt. Ltd.). The above ingredients (carbonates & oxide) were mixed thoroughly in a desired stoichiometry using agate mortar and pestle, first in air atmosphere for 2 h and then in acetone medium for 6 h. The mixture was calcined at an optimized temperature/time (1200°C, 8 h). A small amount of polyvinyl alcohol (PVA) was added to the calcined powder for fabrication of pellets. The calcined fine powder was cold pressed into cylindrical pellets of 10 mm diameter and 1.2 mm of thickness by applying uniaxial pressure of 5x10⁶ N/m². The pellets were subsequently sintered at an optimized temperature/time (1250°C, 6 h). A preliminary structural study was carried out using an X-ray diffraction (XRD) technique with an X-ray powder diffraction meter ( Rigaku Miniflex, Japan) for the confirmation of formation of the compound. CuKα radiation (λ= 1.5405 Å) was employed in the wide range of Bragg angles (20° ≤ θ ≤ 80°) at a scan speed of 2° min⁻¹. For electrical measurement of the compound, air drying silver paint was applied on both the flat faces of the sample. Impedance parameters (Z), Phase angle (θ), Capacitance (Cp) and loss tangent (D) were measured as a function of frequency (100Hz-1MHz) at different temperatures (30-350°C) using a computer-controlled LCR meter (HIOKI 3235-50 LCR Hi Tester, Japan) in conjunction with a laboratory-made sample holder and heating arrangement with an AC signal (1.2 V).

Results and discussion

Structural and microstructural analysis

The X-ray powder diffraction patterns (Fig. 1) of BFN, BFN-BT11 and BFN-ST11 samples were recorded at room temperature over a range of Bragg angles (20° ≤ θ ≤ 80°) on a high accuracy Diffractometer Rigaku Miniflux II using the CuKα radiation (1.39217 Å) of a rotating anode generator of 25 KW. From the measurement taken data were fitted with a computer program (POWDMULT) [25].

Table 1. Comparison of some observed (obs) and calculated (cal) d-values (Å) of some reflections of BFN, BFN-BT11, and BFN-ST11 compounds at room temperature with intensity ratio Iᵣ/Iₒ. The estimated error in d is ± 0.0001 Å.

<table>
<thead>
<tr>
<th>Sample</th>
<th>Structure</th>
<th>a (Å)</th>
<th>b (Å)</th>
<th>c (Å)</th>
<th>β (in degree)</th>
<th>V (Å³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>BFN</td>
<td>Monoclinic</td>
<td>4.0337</td>
<td>4.0734</td>
<td>2.8553</td>
<td>90.12</td>
<td>46.92</td>
</tr>
<tr>
<td>BFN-BT11</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>BFN-ST11</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BFN</td>
<td>Monoclinic</td>
<td>4.0477</td>
<td>4.0357</td>
<td>2.8674</td>
<td>90.25</td>
<td>46.84</td>
</tr>
<tr>
<td>BFN-BT11</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BFN-ST11</td>
<td></td>
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</table>

Fig. 1. XRD patterns of BFN, BFN-BT11 and BFN-ST11 ceramics at room temperature.

A good agreement between the observed and calculated d-values (Table 1), suggests the correctness of the selection of crystal system and cell parameters. All the peaks were found to match very well with the experimental data. The cell parameters with cell volume are shown in Table 2. X-ray diffraction confirms that BFN, BFN-BT11 and BFN-ST11 ceramics is single phase with monoclinic structure.

The scanning electron micrograph of the samples was recorded by FEI Quanta 200 equipment to check proper compactness of the sample is shown in Fig. 2. The nature of the micrographs exhibits the polycrystalline texture of the material having highly distinctive and compact rectangular/cubical grain distributions. The grain size of the pellet sample was found to be in the range of 2-3 μm. Grains are distributed randomly in the samples surface. For the solid solution (BFN-BT11 and BFN-ST11 ceramics), the grain sizes are reduced to favor the matter transport mechanism during the sintering process. When the powders are submitted to the sintering process performed at 1250°C for 5 h, the movement of atoms or molecules is driven by differences in curvature between the particles in contact. In order to reduce surface free energy, atoms supposedly move from particles with smaller radius to those with larger radius [20]. Particularly, for the BFN, BFN-BT11 and BFN-ST11 ceramics, it is possible that the matter transport between several aggregated particles and the high...
anisotropy in the grain boundary energies induced the formation of compact and irregular particles.

Fig. 2. SEM micrographs of (a) BFN, (b) BFN-BT11 and (c) BFN-ST11, ceramics at room temperature.

Dielectric studies

The frequency dependence of dielectric constant \( (\varepsilon') \) and tangent loss \( (\tan\delta) \) for BFN, BFN-BT11 and BFN-ST11 ceramics at various temperatures is shown in Fig. 3 and Fig. 4 respectively. It can be seen that \( \varepsilon' \) and \( \tan\delta \) decreases rapidly with increasing frequency in the lower frequency range and appears to attain a saturation limit for frequencies \( > 10^3 \) kHz.

Fig. 3. Logarithmic angular frequency dependence of dielectric constant \( (\varepsilon') \) of BFN, BFN-BT11 and BFN-ST11, ceramics at selected temperatures.

Fig. 4. Tangent loss \( (\tan\delta) \) of BFN, BFN-BT11 and BFN-ST11, as a function of logarithmic angular frequency at selected temperatures.

Variations in the dielectric constant and loss tangent may be attributed to different types of polarizations viz., ionic, electronic, dipolar and interfacial or space charge which arise at different stages of materials response to varying temperature and frequency of the applied alternating field. Each mechanism viz. interfacial polarization, dipole polarization, ionic polarization and electronic polarization involves a short range displacement of charges and contributes to the total polarization and then to the dielectric constant of the material [26]. The observed dielectric response is similar to the other compounds of the family studied by our groups in their ceramic form [27-33]. In BFN-BT11 and BFN-ST11 ceramics, the \( \tan\delta \) peaks were observed which shift towards the higher frequency region (with rise in temperature). This type of feature suggests the presence of dielectric relaxation in the compound [34, 35].

The variation of dielectric constant \( (\varepsilon') \) and tangent loss \( (\tan\delta) \) of BFN, BFN-BT11 and BFN-ST11 ceramics measured as a function of temperature at different frequencies is shown in Fig. 5 and Fig. 6 respectively. In pure BFN, the relative dielectric constant increases linearly with rise in temperature at different frequencies. However,
no phase transition was observed in the experimental temperature range. But in BFN-BT11 and BFN-ST11 ceramics, it is observed that the dielectric constant increases gradually with an increase in temperature up to transition temperature (Tc) and then decreases. Peaks of the curves i.e. the maximum dielectric constant is decreases with increasing frequency. The region around the dielectric peak is apparently broadened. The broadening or diffuseness of peak occurs mainly due to compositional fluctuation and/or substitution disordering in the arrangement of cations in one or more crystallographic sites of above ceramics. From Fig. 6, it is clear that in the low temperature region, tanδ is almost constant up to a certain temperature and then increases faster up to a highest temperature (~350°C) in above ceramics.

**Electric modulus formalism**

The variation of M’ and M” of BFN, BFN-BT11 and BFN-ST11 ceramics measured as a function of frequency at different temperatures is shown in Fig. 7 and Fig. 8 respectively. Complex modulus formalism is a very important and convenient tool to determine, analyze and interpret the dynamical aspects of electrical transport phenomena, i.e., parameters such as carrier/ion hopping rate, conductivity relaxation time, etc. It provides an insight into the electrical processes characterized by the smallest capacitance of the materials. The value of M’ increases with the increase in frequency and decreases with rise in temperature and it shows a dispersion tending towards M∞ (the asymptotic value of M’ at higher frequencies). It may be contributed to the conduction phenomena due to short range mobility of charge carriers. The nature of the variation indicates that the electrical properties of the materials arise due to the bulk (intragrain). This implies the lack of a restoring force for flow of charge under the influence of a steady electric field [36].

From Fig. 8, the asymmetric modulus peaks shift towards higher frequency side, indicating correlation between motions of mobile ion charges. The asymmetry in peak broadening shows the spread of relaxation times with different time constants, and hence relaxation is of non-Debye type. The existence of low-frequency peaks suggests that the ions can move over long distances, whereas high-frequency peaks suggest confinement of ions in their potential well. The nature of modulus spectrum confirms the existence of the hopping mechanism in the electrical conduction of the material.
The complex modulus spectrum (M' versus M'') of BFN, BFN-BT11 and BFN-ST11 ceramics at 220°C is shown in Fig. 9. For a bulk crystal containing interfacial boundary layer (grain-boundary), the equivalent circuit may be considered as two parallel RC elements connected in series (inset of Fig. 9) and gives rise to two arcs in complex plane, one for bulk crystal (grain) and the other for the interfacial boundary (grain-boundary) response. The relative position of the two arcs in a complex modulus plane can be identified by the frequency. The arc of bulk generally lies on the frequency range higher than that of interfacial boundary since the relaxation time $\tau_m = \frac{1}{\omega_m}$ for the interfacial boundary is much larger than that for the bulk crystal.

**Fig. 9.** Complex plane plot (M' vs. M'') of BFN, BFN-BT11 and BFN-ST11, ceramics, at 220°C and RC equivalent circuit (inset).

The nature of variation of electrical conductivity with frequency at lower temperatures exhibits conductivity dispersion. The ac conductivity increases sharply with rise in frequency and temperature. This increased conductivity is due to the movement of thermal ions (generally hopping motion of ions) from one preferable site to other. As the temperature rises, the conductivity spectrum shows low frequency plateau followed by high-frequency dispersion. The high-frequency conductivity dispersion may be attributed to ac conductivity whereas the frequency independent plateau region of the conductivity pattern corresponds to the dc conductivity ($\sigma_{dc}$) of the material.

**Conclusion**

In this work, we reported, structural, dielectric and impedance properties of Ba(Fe$_{0.5}$Nb$_{0.5}$)O$_3$ (BFN), 0.89Ba(Fe$_{0.5}$Nb$_{0.5}$)O$_3$–0.11BaTiO$_3$ (BFN-BT11) and 0.89Ba(Fe$_{0.5}$Nb$_{0.5}$)O$_3$–0.11SrTiO$_3$ (BFN-ST11) compounds, prepared by a high-temperature solid state reaction method. X-ray diffraction studies of the compound showed the formation of single-phase monoclinic crystal structure at room temperature. Surface morphology of the compounds was studied by Scanning electron microscope (SEM). The variation of relative dielectric permittivity ($\varepsilon'$) and tangent loss (tanδ) may be attributed to hopping of trapped charge carriers, which resulted in an extra dielectric response in addition to the dipole response. The electrical properties of the samples were investigated in a frequency range of 100 Hz - 1 MHz and temperature range of 30°C-350°C using complex impedance spectroscopic technique. The frequency-dependent electrical data are also analyzed in the framework of conductivity and impedance formalisms.

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